

High Performance Liquid Chromatography (HPLC) Overview

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Homepage: <http://www.forumsci.co.il/HPLC>

HPLC COURSE LAYOUT

- Introduction & Applicability
- Modes of Chromatography
- Quantitative work and System Qualification.

What does HPLC mean?

High pressure liquid chromatography

High priced liquid chromatography

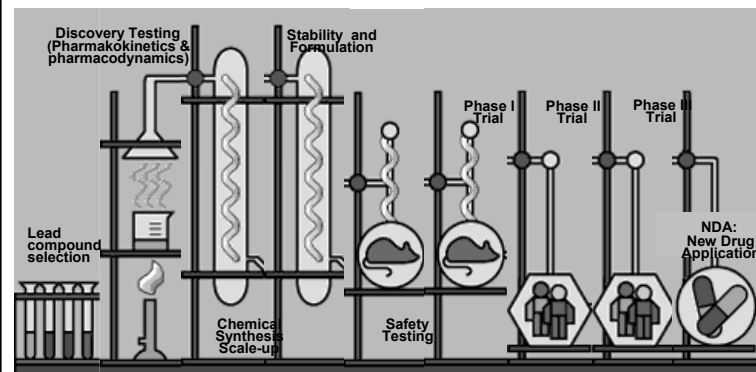
Hewlett-Packard liquid chromatography

High performance liquid chromatography

Hocus pocus liquid chromatography

High patience liquid chromatography

HPLC in Pharmaceuticals Technique No 1



High Performance Liquid Chromatography – HPLC - Overview

APPLICATIONS OF HPLC

Veterinary



Environmental



Chemistry

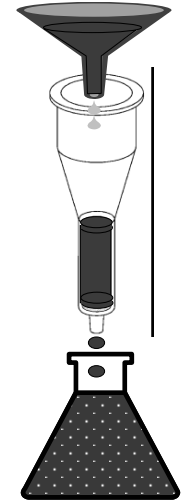
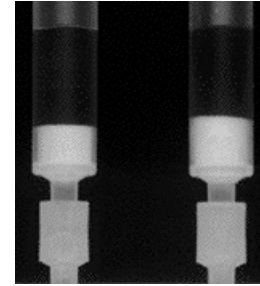


Agriculture & Food

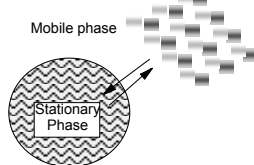
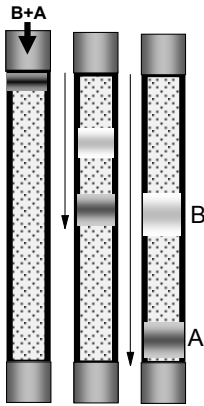


Biomedical and Clinical

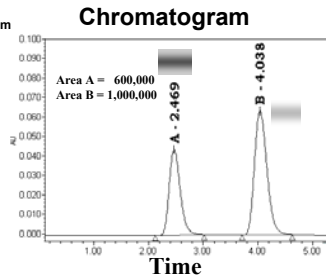
The beginning:
Gravitational Chromatography



Chromatographic Process

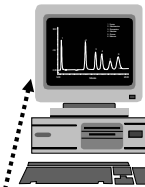


Distribution:
 $K = C_s / C_m$



Elution through the Column-movie

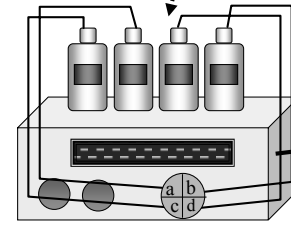
Control & Data Processing



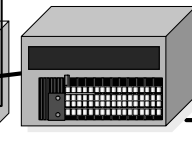
Detector



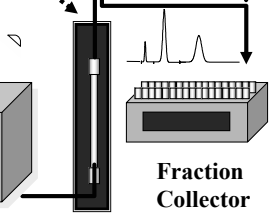
Waste



Pump
flows 50-5000 μ L/min



Auto Sampler

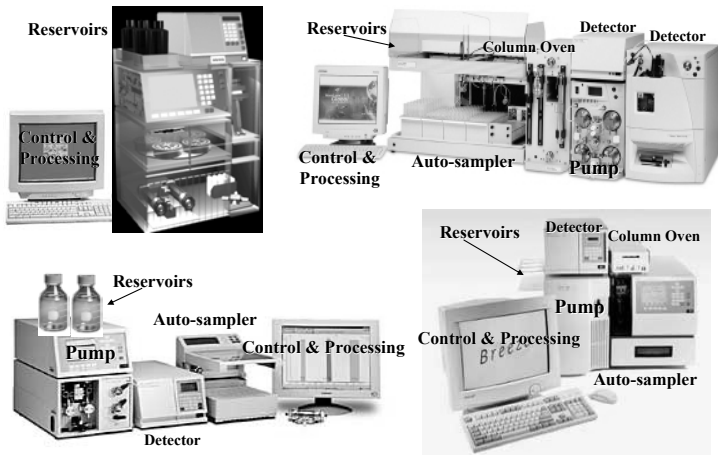


HPLC Column
in Oven

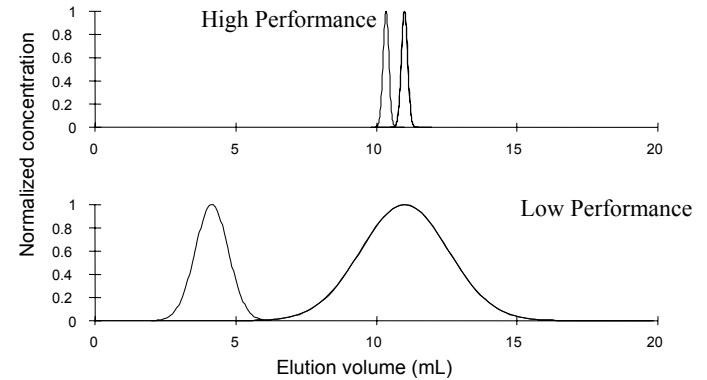
Fraction Collector

High Performance Liquid Chromatography – HPLC - Overview

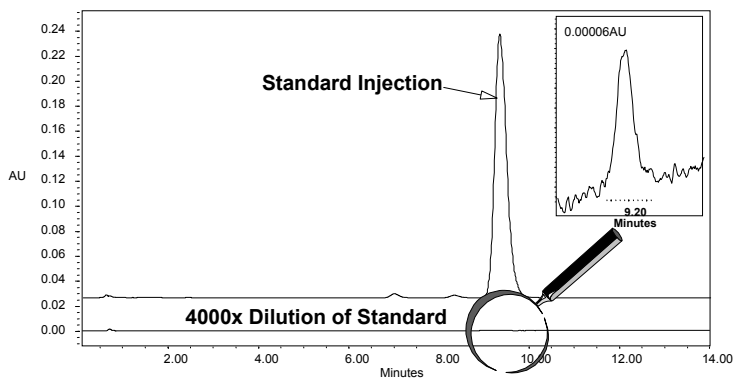
HPLC Systems



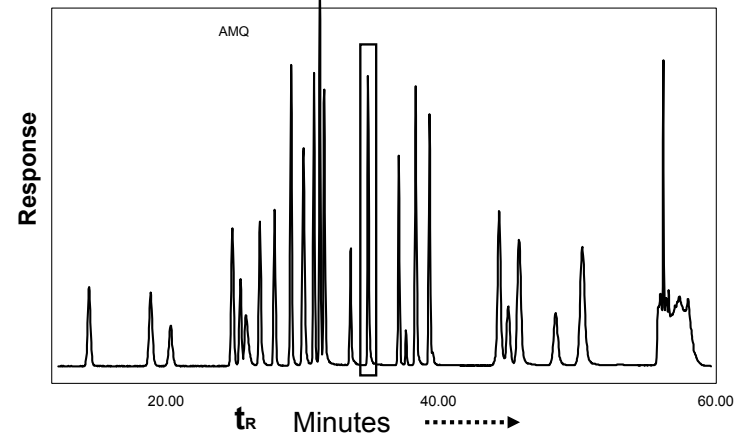
Comparison of Performance



Sensitivity

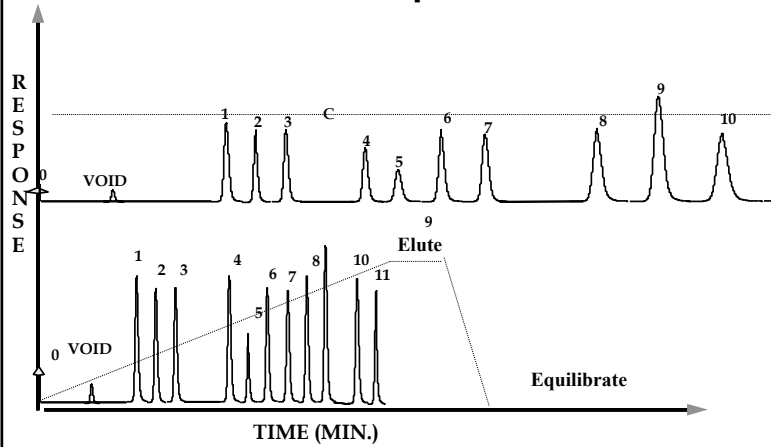


Quantitative Determination and Identification

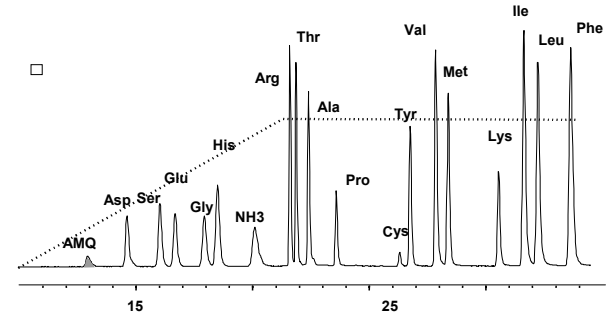


High Performance Liquid Chromatography – HPLC - Overview

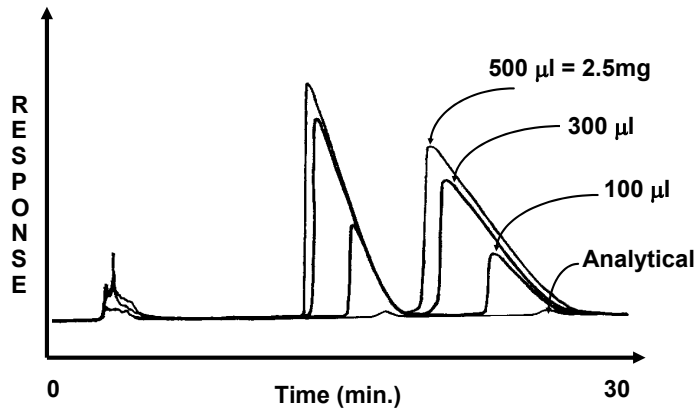
Gradient Operation



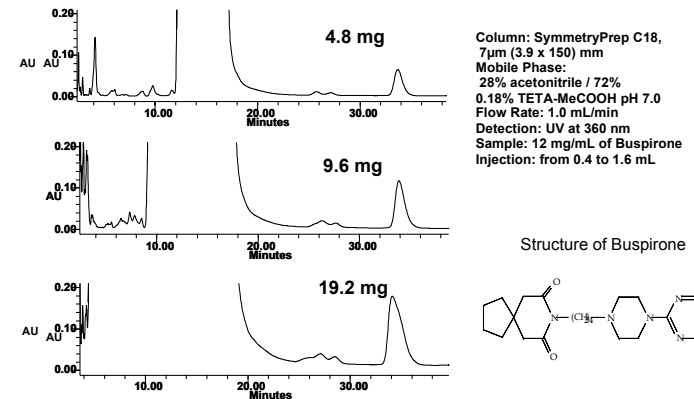
Gradient Operation



Optimization of the throughput

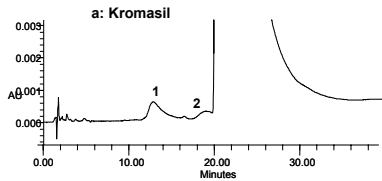


Buspirone: Effect of Increasing Load on the Separation of Impurities

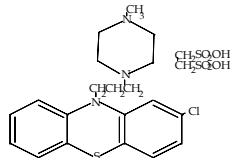
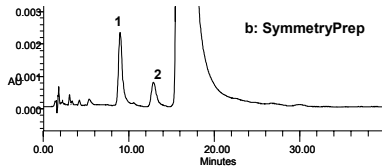


High Performance Liquid Chromatography – HPLC - Overview

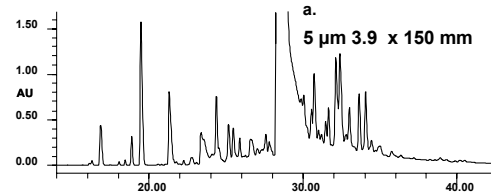
Prochlorperazine: Effect of Loading Capacity on the Separation of Impurities



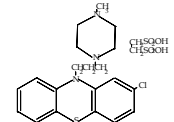
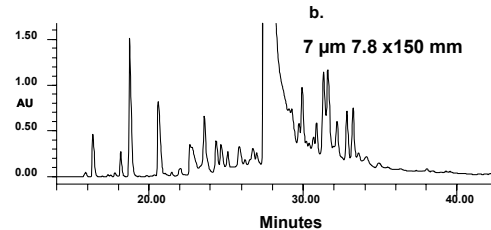
Column:
 a: SymmetryPrep C18 7 μ m (4.6x150) mm
 b: Kromasil C18 7 μ m (4.6x150) mm
 Mobile Phase: 75% methanol / 25% 20 mM phosphate buffer pH 7.0
 Flow Rate: 1 mL/min
 Detection: UV at 254 nm
 Sample: 10 μ L of 0.97 mg/mL solution



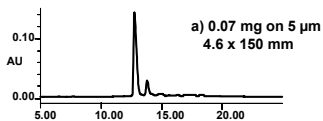
Degradation Products of Prochlorperazine Scale-up to 7 μ m SymmetryPrep Column



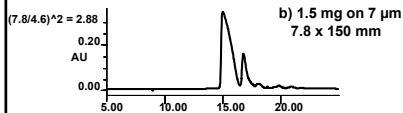
Columns:
 a. Symmetry C₁₈
 b. SymmetryPrep C₁₈
 Mobile Phase:
 A. 0.1% TFA aqueous;
 B. acetonitrile
 Gradient:
 10% to 60% B in 50 minutes
 Flow Rates:
 a. 0.7 mL/min
 b. 2.8 mL/min
 Detection: UV at 280 nm
 Sample:
 prochlorperazine edisylate
 a. 0.8 mg
 b. 3.2 mg



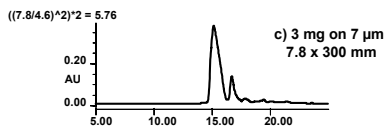
Scale-up of Insulin Impurity Isolation to 7.8 mm SymmetryPrep C₁₈ Columns



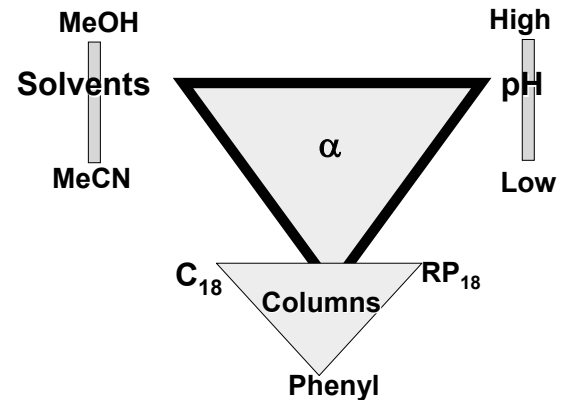
Mobile Phases:
 A. 0.1% TFA aqueous
 B. 0.1% TFA in acetonitrile
 26% B to 33% B in 14 minutes
 Sample:
 Bovine Pancrease Insulin,
 10 mg/mL in 0.01N HCl



HPLC System:
 a. analytical system
 b. and c. system modified for prep analysis, larger syringe and loop in injector and 0.04 in. i.d. tubing

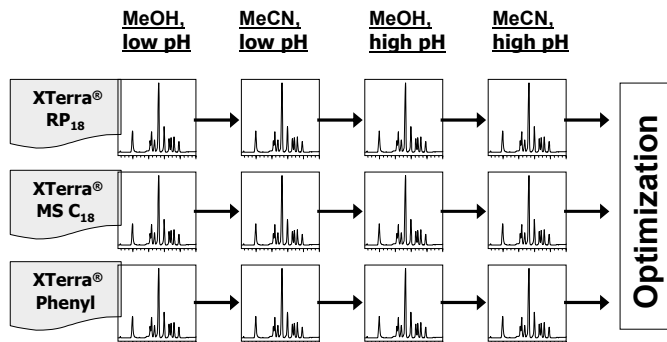


Streamlined Method Development Strategy



High Performance Liquid Chromatography – HPLC - Overview

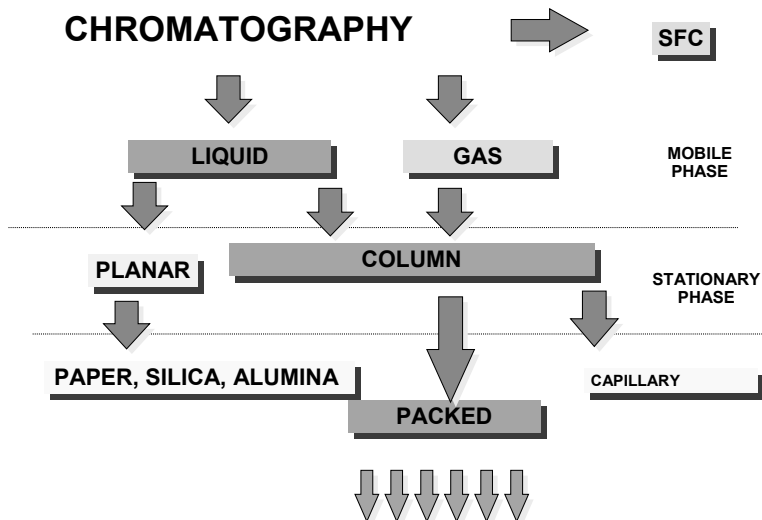
Method Development



HPLC COURSE LAYOUT

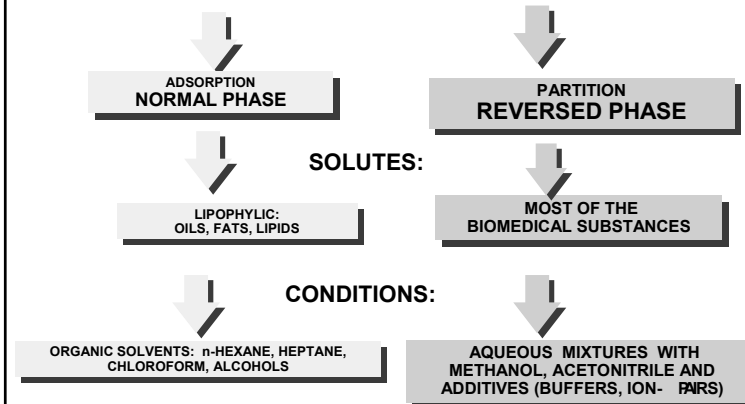
- Introduction & Applicability
- Modes of Chromatography
- Quantitative work and System Qualification.

CHROMATOGRAPHY

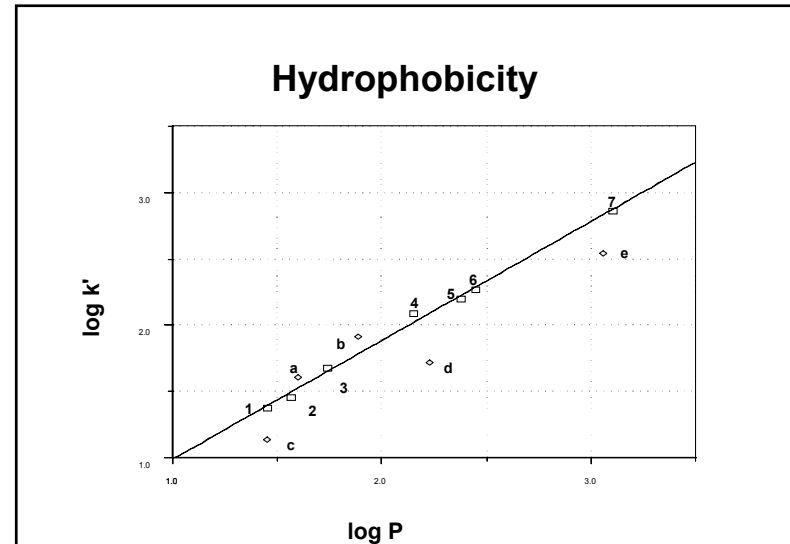
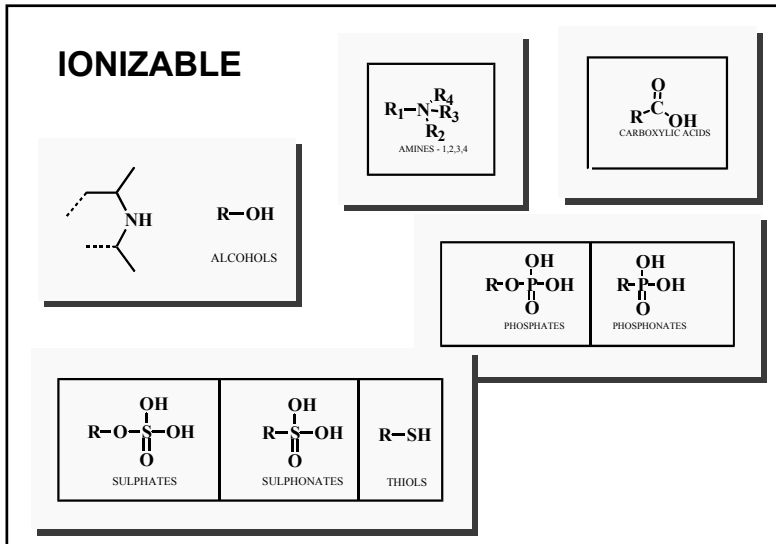
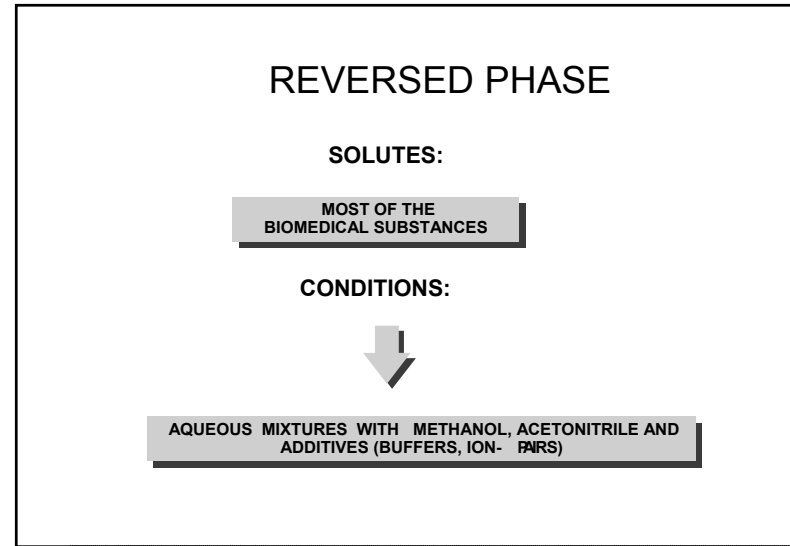
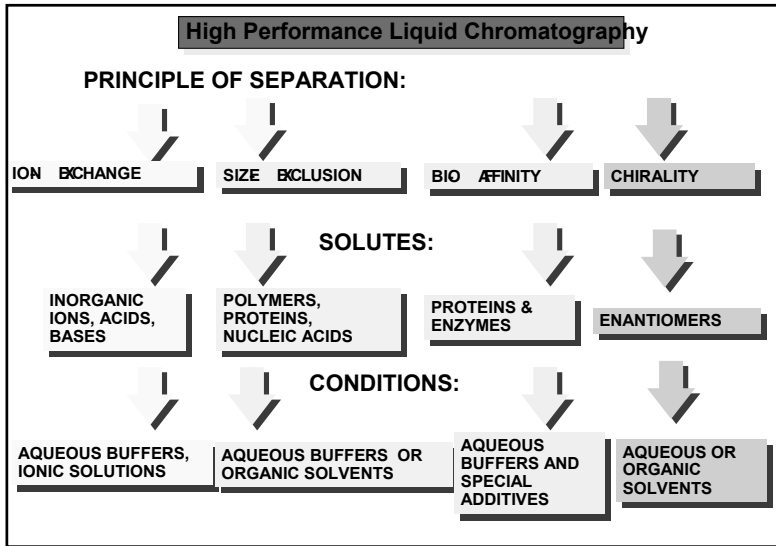


PACKED COLUMN

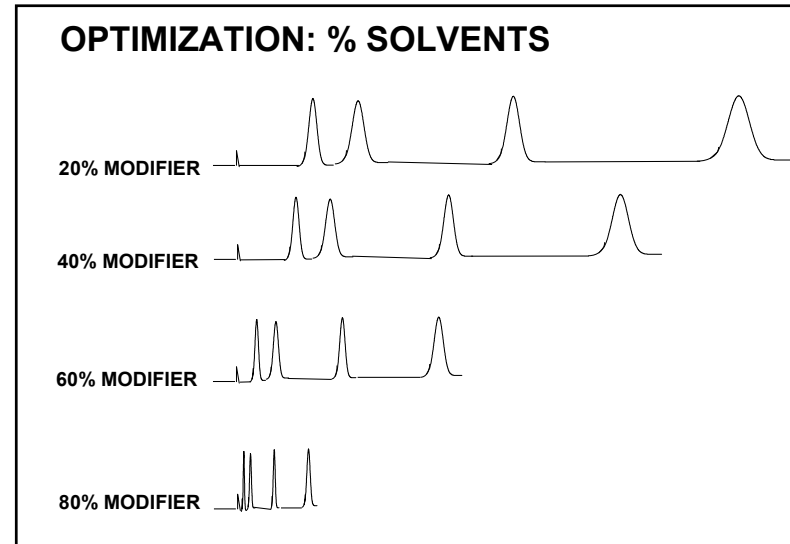
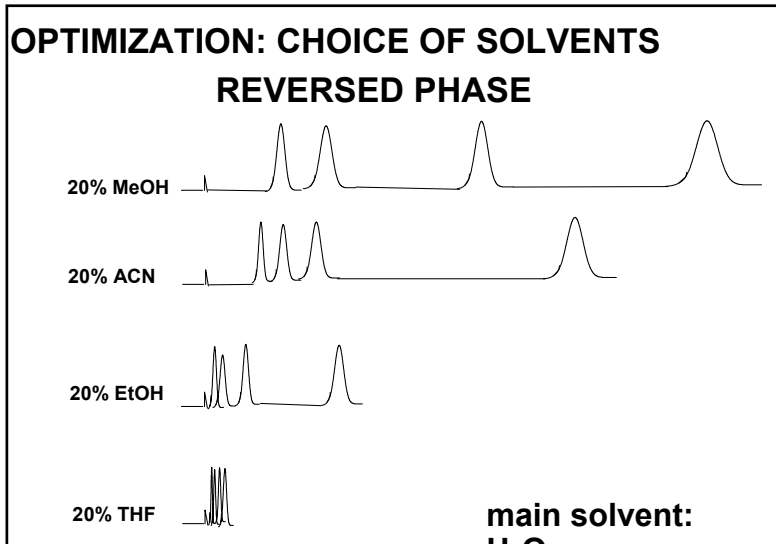
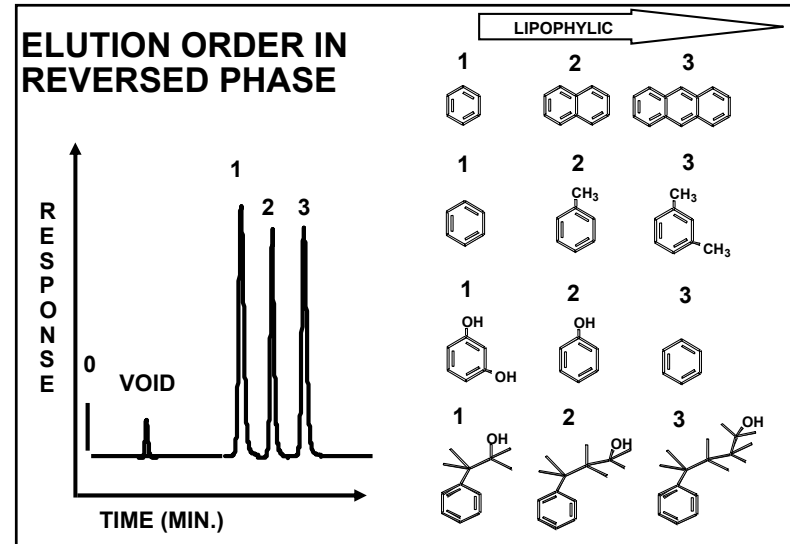
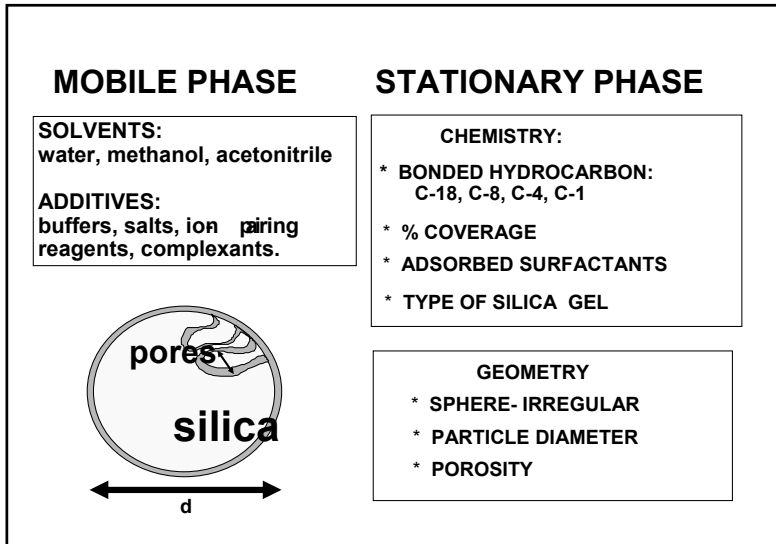
PRINCIPLE OF SEPARATION:



High Performance Liquid Chromatography – HPLC - Overview



High Performance Liquid Chromatography – HPLC - Overview



High Performance Liquid Chromatography – HPLC - Overview

IONIZATION and RETENTION

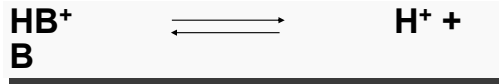
WEAK ACIDS



$pK_a \sim 4-5$

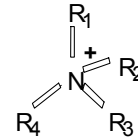
At $pH > 4-5$ the main species is A^-

WEAK BASES

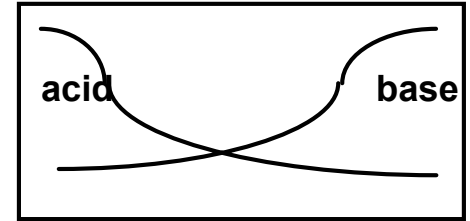


At $pH < 7-8$ the main species is BH^+

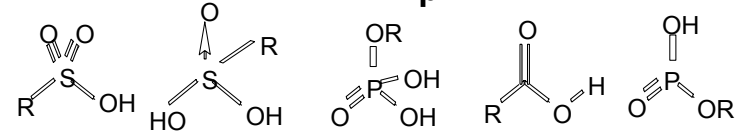
pH DEPENDENT RETENTION



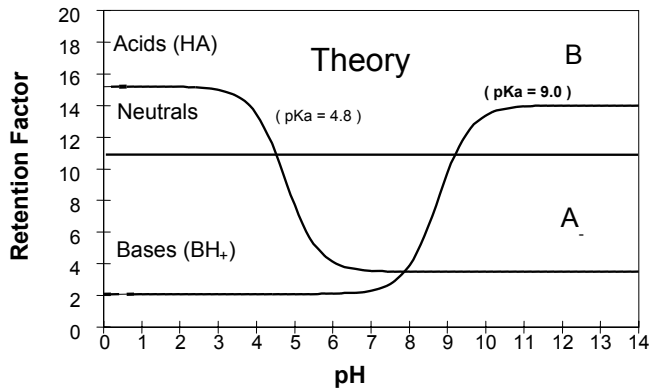
k'



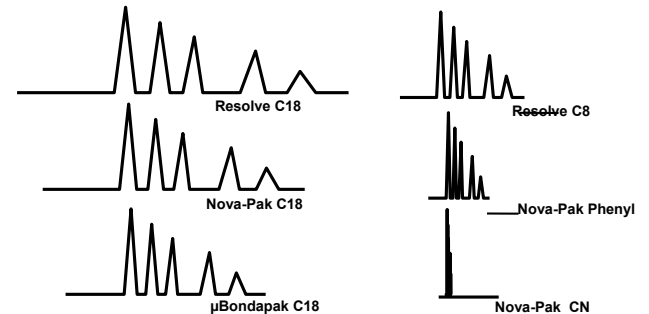
2.0 pH 8.0



Retention Factor versus pH for Acids, Bases, and Neutrals



Types of Reversed Phase Columns



High Performance Liquid Chromatography – HPLC - Overview

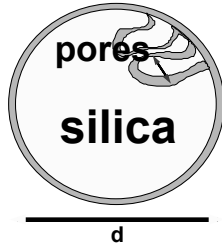
Stationary Phase Properties

CHEMISTRY:

- * BONDED HYDROCARBON:
C-18, C-8, C-4, C-1, CN, phenyl
- * % COVERAGE
- * TYPE OF SILICA GEL

GEOMETRY

- * SPHERE IRREGULAR
- * PARTICLE DIAMETER
- * POROSITY



Stationary Phase Supports

Stationary phase

Functionality

C ₁₈	-Si(CH ₃) ₂ CH ₂ (CH ₂) ₁₇
C ₈	-Si(CH ₃) ₂ CH ₂ (CH ₂) ₇
tC ₂	-Si(CH ₃) ₂ OH
Aminopropyl	-Si(CH ₃) ₂ CH ₂ NH ₂
Cyanopropyl	-Si(CH ₃) ₂ CH ₂ CN
Diol	-Si(CH ₃) ₂ CH ₂ OH

Retention time

Chain length CN Phenyl NH₂ C₄ C₈ C₁₈

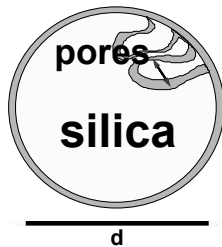
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CARBON LOAD

Increasing carbon load on a similar geometrical shaped particles increases retention.

Retention time

Carbon load 5% 7% 9% 12% 15% 17%

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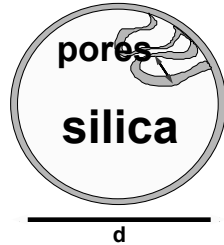
Stationary Phase Properties

CHEMISTRY:

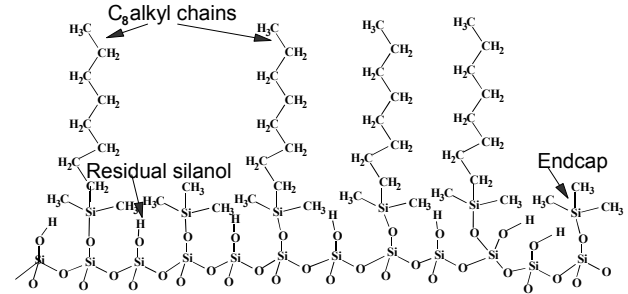
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- * **% COVERAGE**
- * **TYPE OF SILICA GEL**

GEOMETRY

- * **SPHERE IRREGULAR**
- * **PARTICLE DIAMETER**
- * **POROSITY**



Surface of a Silica Gel Bonded-Phase Packing Material



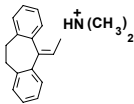
Note: ~50% of the surface silanols remain even with high ligand bonding densities

Mixed-Mode Retention:

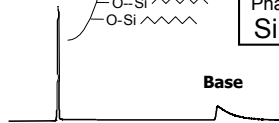
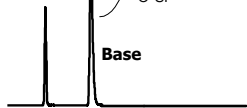
Hydrophobic Interaction with Bonded Phase

Ion exchange Interaction with Charged Sites

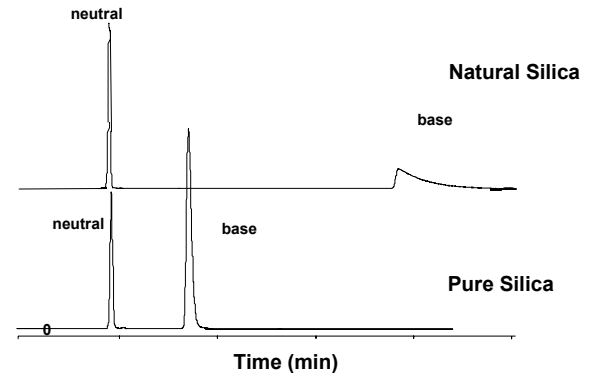
Mobile Phase pH < 3
Si - OH



Mobile Phase pH > 3
Si - O⁻

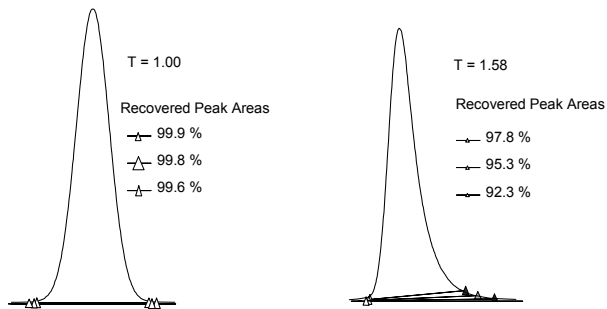


Quality of Columns Performance



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Integration Errors Caused by Tailing



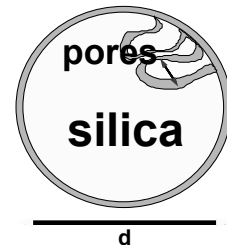
Stationary Phase Properties

CHEMISTRY:

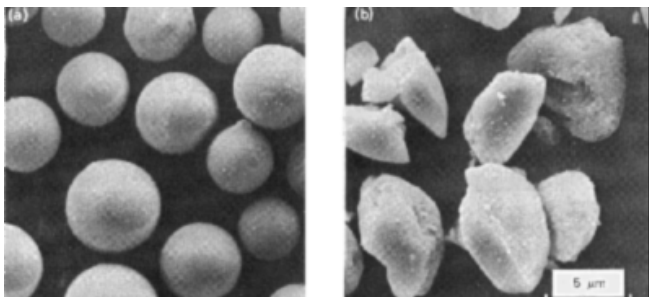
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Spherical and Irregular particles



□ Electron microphotograph of spherical and irregular silica particles. [W.R.Melander, C.Horvath, Reversed-Phase Chromatography, in HPLC Advances and Perspectives, V2, Academic Press, 1980]

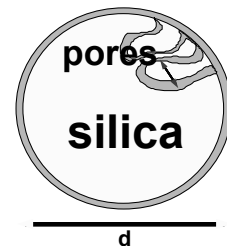
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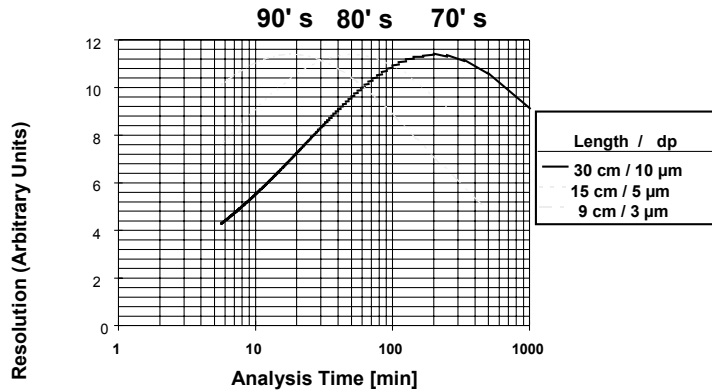
GEOMETRY

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High Performance Liquid Chromatography – HPLC - Overview

Resolution - Time Diagram



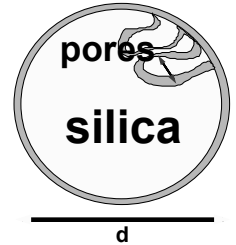
Stationary Phase Properties

CHEMISTRY:

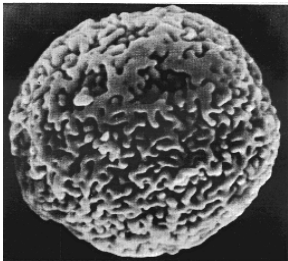
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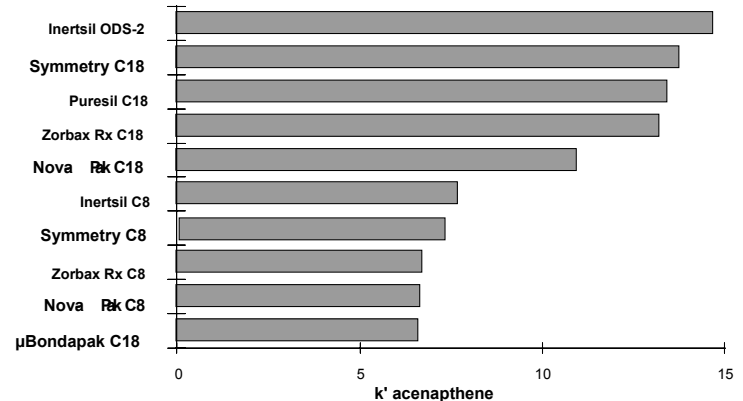
Pore size, shape and distribution



Macroporous spherical silica particle. [K.K.Unger, Porous silica, Elsevier, 1979]

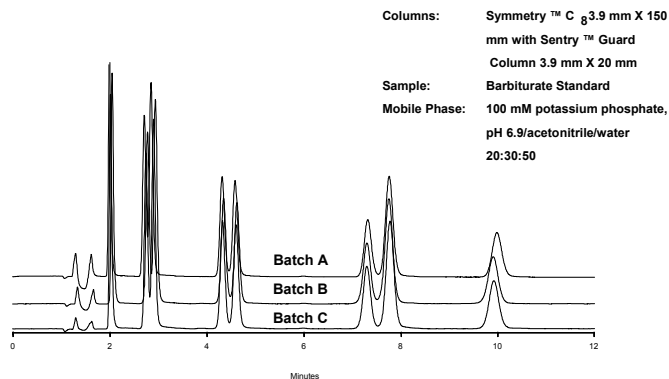
Pore size defines an ability of the analyte molecules to penetrate inside the particle and interact with its inner surface. This is especially important because the ratio of the outer particle surface to its inner one is about 1:1000. The surface molecular interaction mainly occurs on the inner particle surface.

Relative Hydrophobicities of General Purpose Analytical Packings

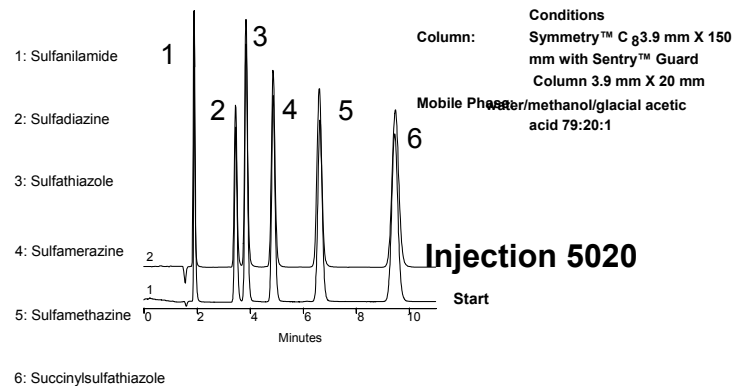


High Performance Liquid Chromatography – HPLC - Overview

Batch-to-Batch Reproducibility of Columns



Chromatogram of lifetime test



NORMAL PHASE

ADSORPTION

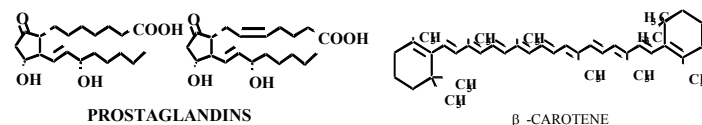
SOLUTES:

LIPOPHYLIC:
OILS, FATS, LIPIDS

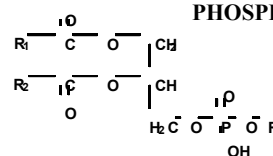
CONDITIONS:

ORGANIC SOLVENTS: n HEXANE,
HEPTANE, CHLOROFORM, ALCOHOLS

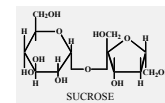
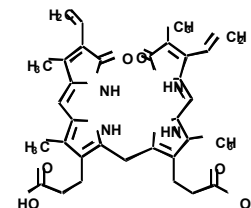
NORMAL PHASE SOLUTES



PHOSPHOLIPIDS



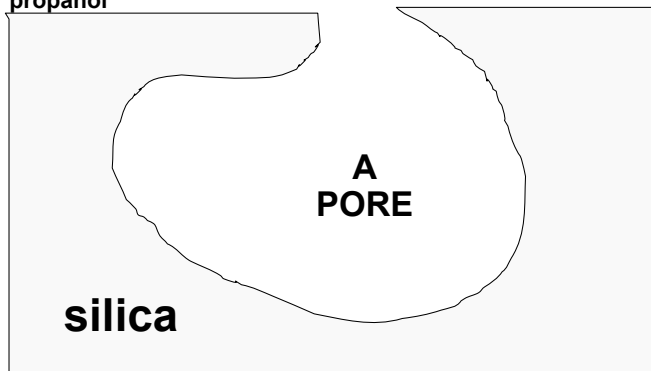
BILIRUBIN



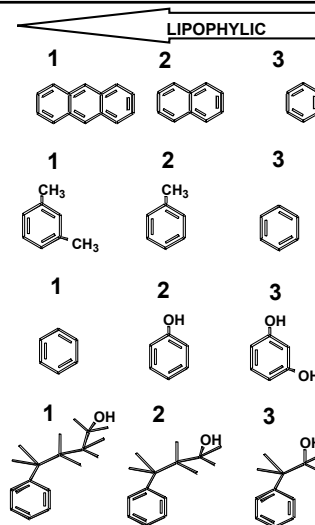
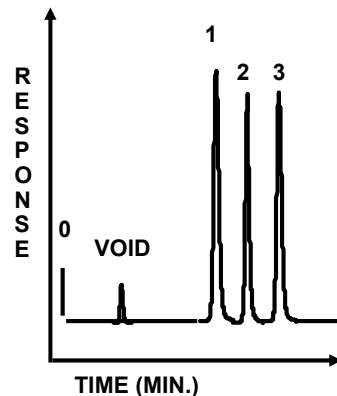
High Performance Liquid Chromatography – HPLC - Overview

NORMAL PHASE

SOLVENTS: n-hexane, chloroform, ethanol, 2-propanol



ELUTION ORDER IN NORMAL PHASE

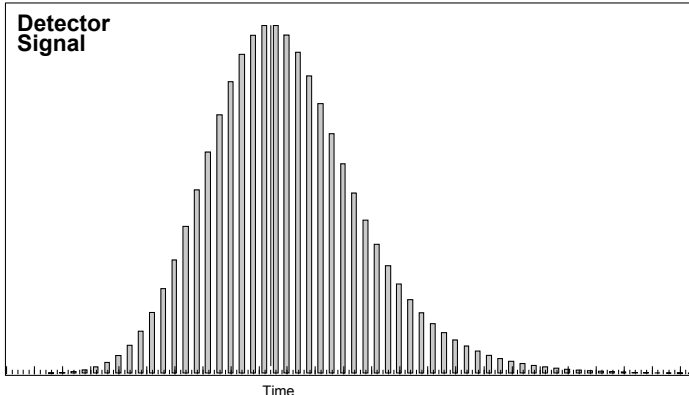


HPLC COURSE LAYOUT

- Introduction & Applicability
- Modes of Chromatography
- Quantitative work and System Qualification.

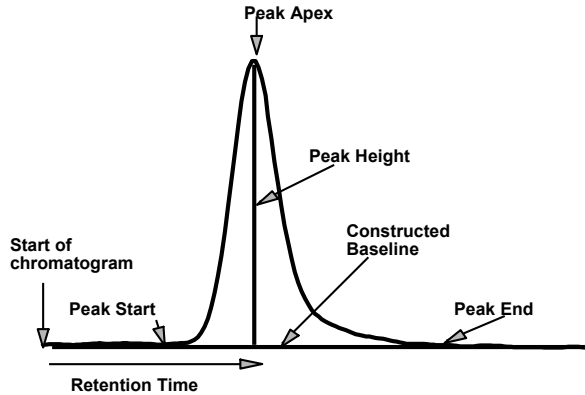
Measurement of Area - Integration

$$\text{Area} = \int \text{Abs} \times dt$$

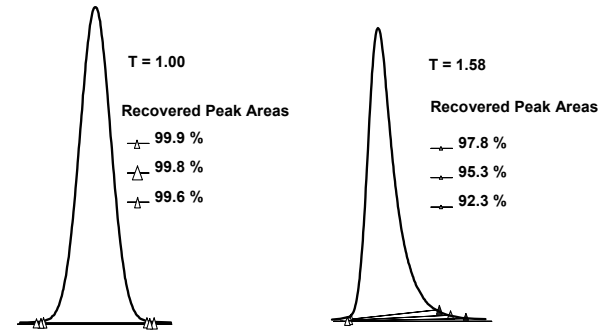


High Performance Liquid Chromatography – HPLC - Overview

Peak Detection

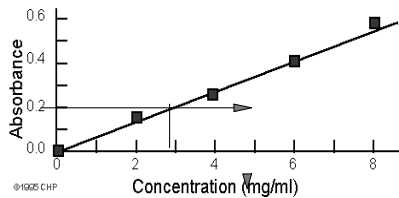


Integration Errors Caused by Tailing



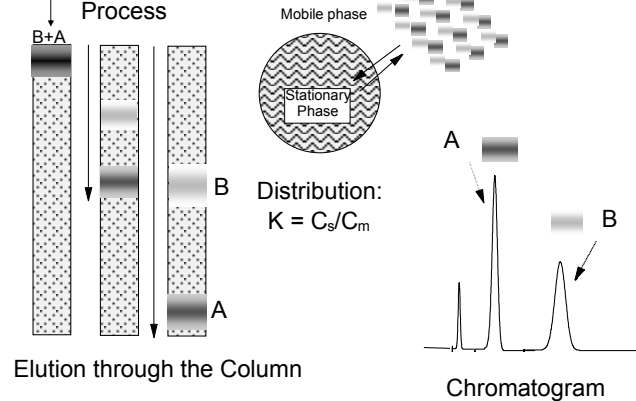
Working Curve

□ A plot of the analytical signal (the instrument or detector response) as a function of analyte concentration, using a series of standards of known concentration.



The working curves are then used to determine the concentration of an unknown sample or to calibrate the linearity of an analytical instrument.

Chromatographic Process



System Suitability

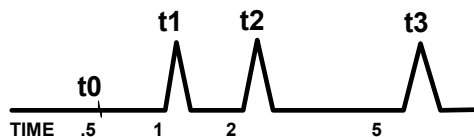
is

Based on the Theory of Chromatography

Quality Control

VIAL	SAMPLE NAME	INJ VOL	No of Inj	Function	Method	Run Time	Sample Weight	Dilution
1	Blank	20.0	1	Inject Samples	LC Demo Method Set	10.00	1.00000	1.00000
2	System Suitability	20.0	1	Inject Samples	SST Method Set	10.00	1.00000	1.00000
				Clear Calibration	LC Demo Method Set			
3	Std1	20.0	5	Inject Standards	LC Demo Method Set	10.00	1.00000	1.00000
4	Std2	20.0	2	Inject Standards	LC Demo Method Set	10.00	1.00000	1.00000
				Report	LC Calibration Report			
				Report	Standard Comparison			
				Clear Calibration	LC Demo Method Set			
1	Std1	20.0	1	Inject Standards	LC Demo Method Set	10.00	1.00000	1.00000
2	Unk.1	20.0	2	Inject Samples	LC Demo Method Set	10.00	1.00000	1.00000
3	Unk.2	20.0	2	Inject Samples	LC Demo Method Set	10.00	1.00000	1.00000
4	Unk.3	20.0	2	Inject Samples	LC Demo Method Set	10.00	1.00000	1.00000
5	Unk.4	20.0	2	Inject Samples	LC Demo Method Set	10.00	1.00000	1.00000
6	Unk.5	20.0	2	Inject Samples	LC Demo Method Set	10.00	1.00000	1.00000
7	Unk.6	20.0	2	Inject Samples	LC Demo Method Set	10.00	1.00000	1.00000
1	Std1	20.0	1	Inject Standards	LC Demo Method Set	10.00	1.00000	1.00000
				Clear Calibration	LC Demo Method Set			
				Calibrate	LC Demo Method Set			

k' = Capacity Factor = Measure of Retention



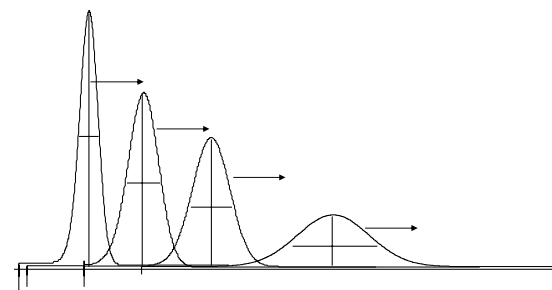
$$k' t1 = \frac{1 - .5}{.5} = 1$$

$$k' t1 = \frac{t1 - t0}{t0}$$

$$k' t2 = \frac{2 - .5}{.5} = 3$$

$$k' t3 = \frac{5 - .5}{.5} = 9$$

PEAK BROADENING



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PERFORMANCE BY ONE PEAK

RETENTION FACTOR or CAPACITY RATIO

$$k' = \frac{t_R - t_0}{t_0} \quad k' = \phi \frac{C_s}{C_m}$$

ASYMMETRY FACTOR

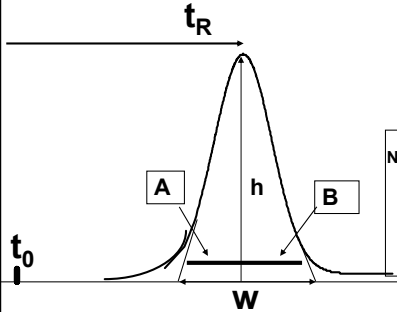
$$A_f = \frac{B_{(10\%h)}}{A_{(10\%h)}}$$

TAILING FACTOR

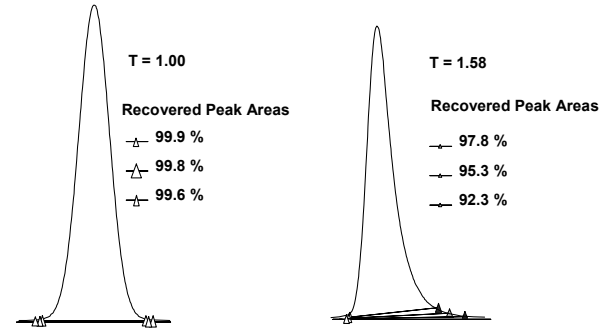
$$T_f = \frac{A + B}{2A} \quad (10\% h)$$

NUMBER OF THEORETICAL PLATES

$$N = 16 \left(\frac{t_R}{W} \right)^2$$



Integration Errors Caused by Tailing



PERFORMANCE BY TWO PEAKS

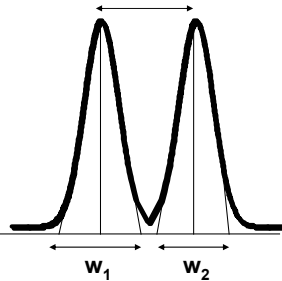
SELECTIVITY FACTOR

$$\alpha = \frac{k'_{(2)}}{k'_{(1)}}$$

$t_{R(1)}$ $t_{R(2)}$

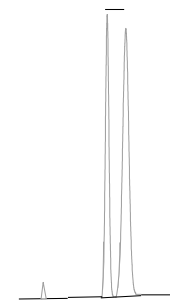
EXPERIMENTAL RESOLUTION

$$R_s = \frac{t_{R(2)} - t_{R(1)}}{1/2 (w_1 + w_2)}$$

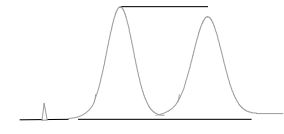


SELECTIVITY vs EFFICIENCY

$$R_s = \frac{t_{R(2)} - t_{R(1)}}{1/2 (w_1 + w_2)} \quad \text{same in both cases}$$



LOW SELECTIVITY (α)
HIGH EFFICIENCY (N)



HIGH SELECTIVITY (α)
LOW EFFICIENCY (N)

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