

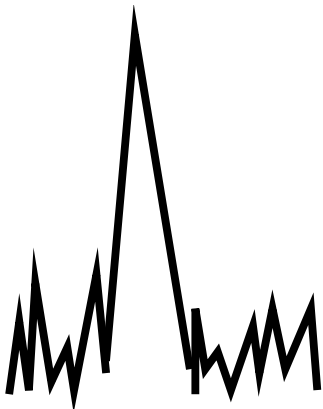
# Increasing Sensitivity in HPLC

**Dr. Shulamit Levin**  
**Medtechnica**

**levins@medtechnica.co.il**

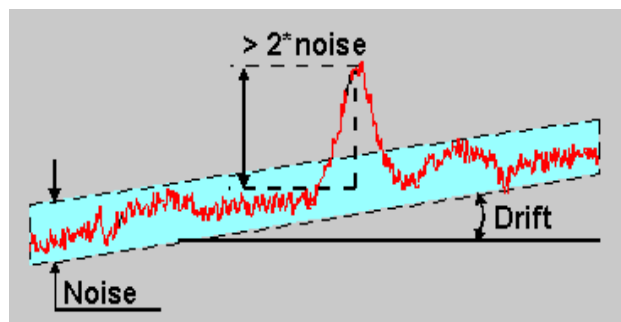
**shulal@zahav.net.il**

**www.forumsci.co.il/HPLC**



## Noise and drift

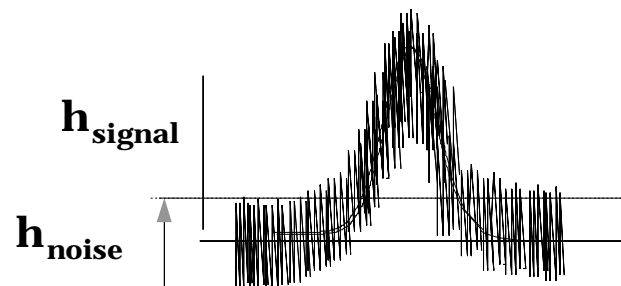
- Noise, drift, and smallest detectable peak.



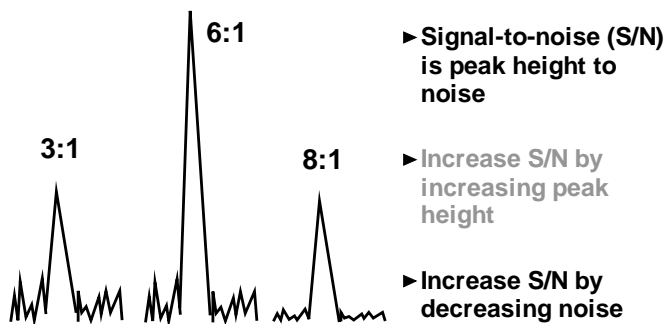
## PROPERTIES OF DETECTORS

### DETECTION LIMIT

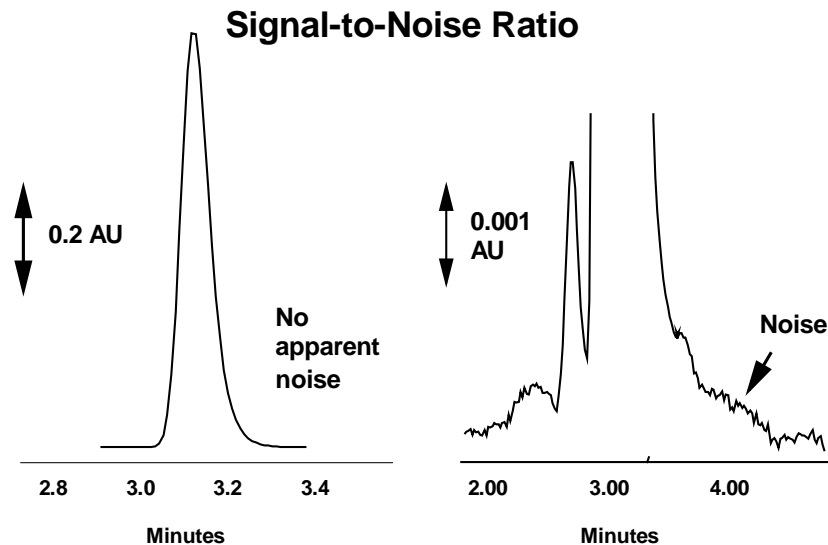
$$h_{\text{signal}} = 2 \times h_{\text{noise}}$$



### Increase Signal-to-Noise Ratio



### Chromatographic Sensitivity



## Triazine herbicides at detection limit

### Conditions:

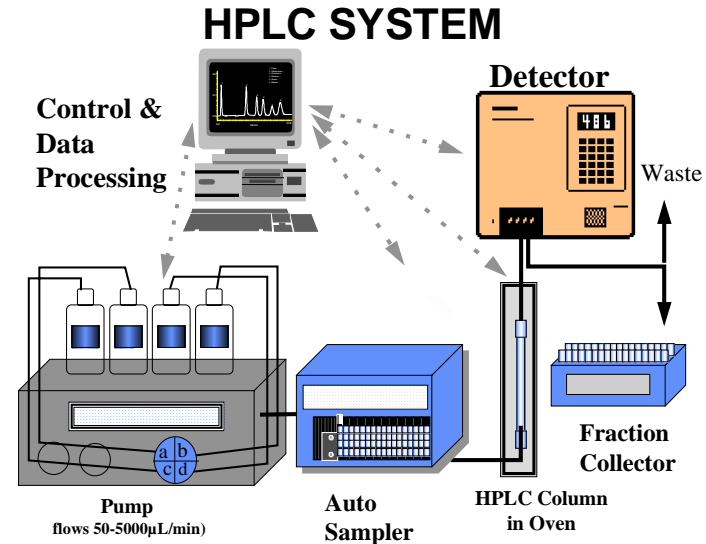
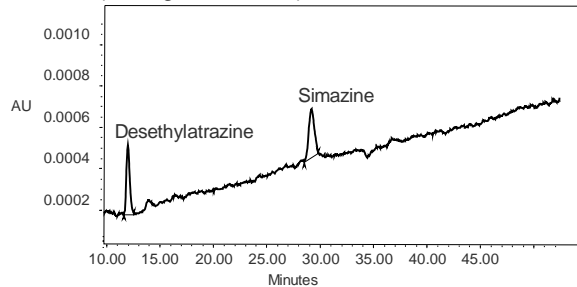
Gradient: Phosphate-Acetonitrile

Column: Novapak 2 x 300 mm

Sample: 2 ppb each pesticide

Injection: 150 µl

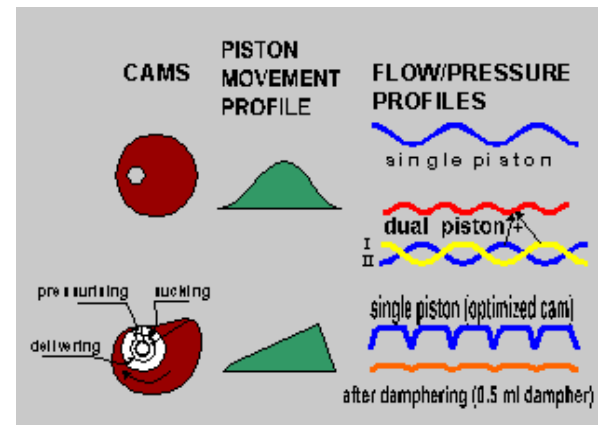
(0.3 ng on column)



## Chromatographic System

- Pump
- Solvent proportioning
- Detector
- Column Performance & Geometry
- Stationary phases' chemistry
- Mobile phases' chemistry
- Integration events

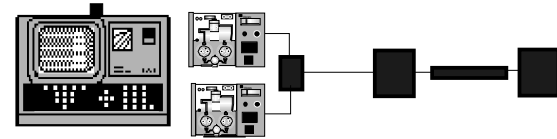
- Flow and pressure profiles for different types of pumps and cam shape



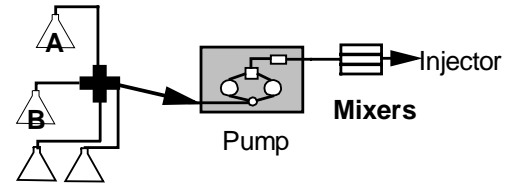
# Chromatographic System

- Pump
- Solvent proportioning
- Detector
- Column Performance & Geometry
- Stationary phases' chemistry
- Mobile phases' chemistry
- Integration events

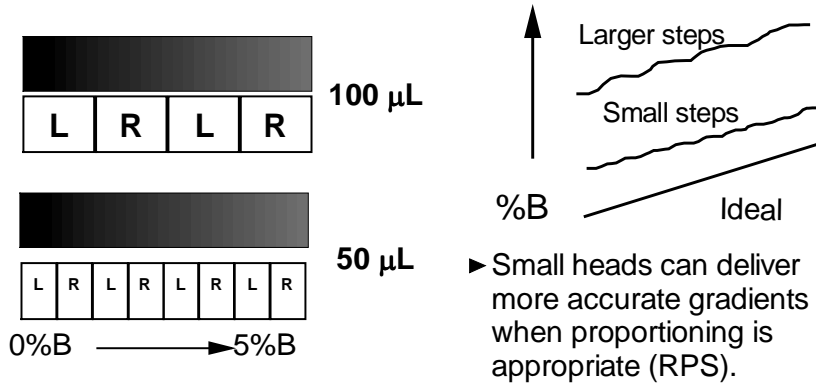
## High-Pressure Mixing



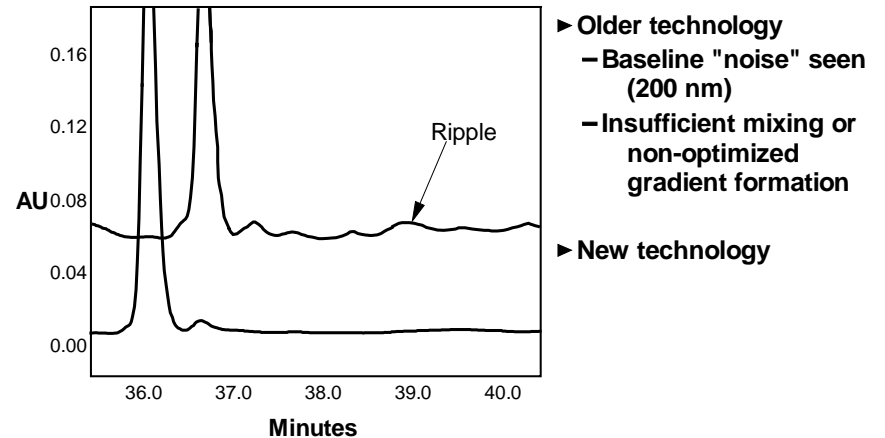
## Low-Pressure mixing



## Pump Head Volume



## Compositional Ripple



# Chromatographic System

- Pump
- Solvent proportioning
- Detector
- Column Performance & Geometry
- Stationary phases' chemistry
- Mobile phases' chemistry
- Integration events

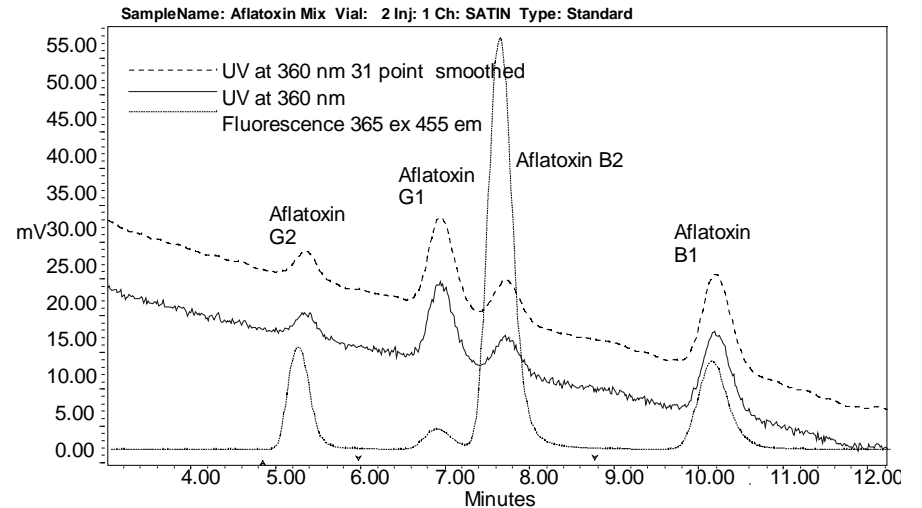
## Detector Criteria

- ▶ Selectivity
- ▶ Sensitivity and detection limit
- ▶ Stability
- ▶ Linear range
- ▶ Dynamic Range
- ▶ Reproducibility
- ▶ Effect on peak shape
- ▶ Maintenance

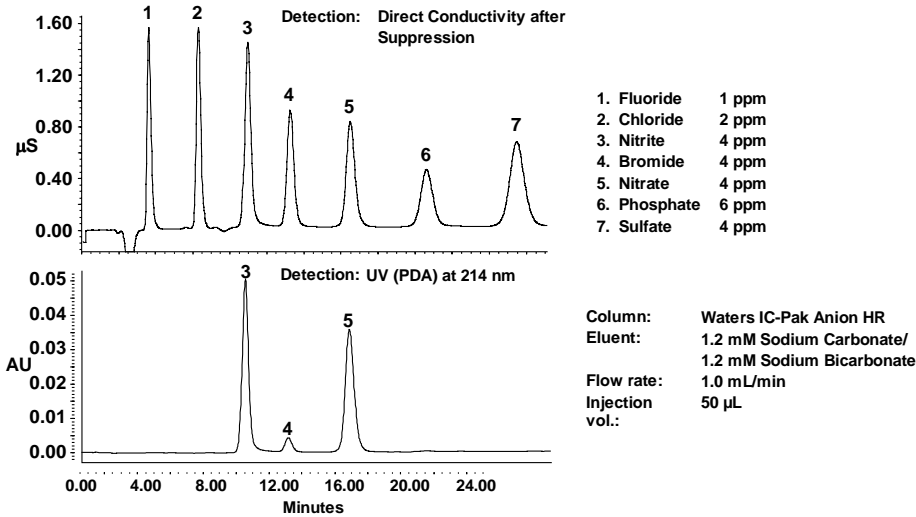
## Detectors

- The most common HPLC detectors
  - UV/Vis
    - Fixed wavelength
    - Variable wavelength
    - Diode array
  - Refractive index
  - Fluorescence
  - Electrochemical
- - Conductivity
  - Mass-spectrometric (LC/MS)
  - Evaporative light scattering

## 996 and 474 Comparisons for Aflatoxin Analysis



# 432 Conductivity and 996 PDA Detectors in Series

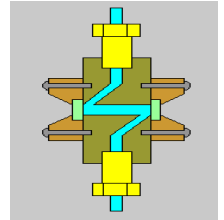


## Factors Increasing Signal

- ▶ Increase sample concentration
- ▶ Increase injection volume
- ▶ Choice of wavelength (s)
- ▶ Low volume flow cell
- ▶ Flow cell pathlength

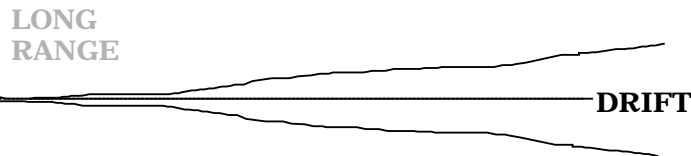
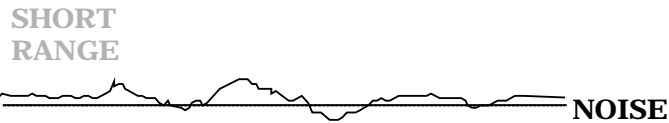
## Factors Affecting Noise in HPLC Detectors

- ▶ Optics bench design
- ▶ Lamp energy
- ▶ Wavelengths
- ▶ Mobile phase composition
- ▶ Pump pulsation
- ▶ Electronics



## Decrease Noise

### BASELINE STABILITY

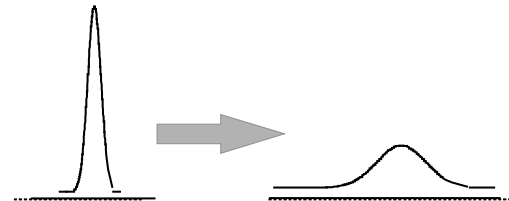


## PROPERTIES OF DETECTORS

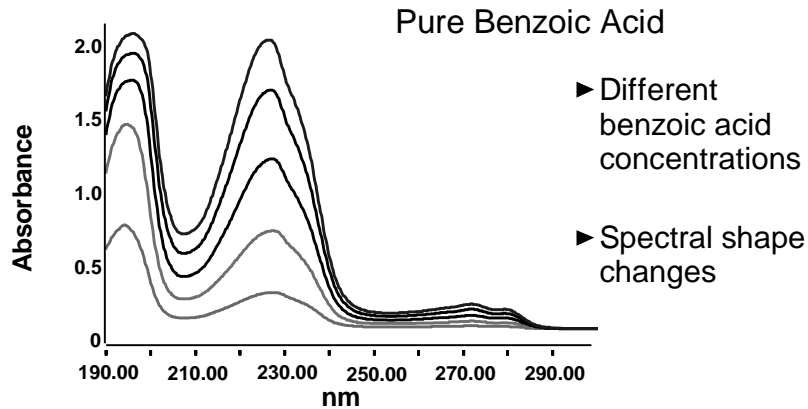
### CONTRIBUTION TO BAND BROADENING

#### RESPONSE TIME

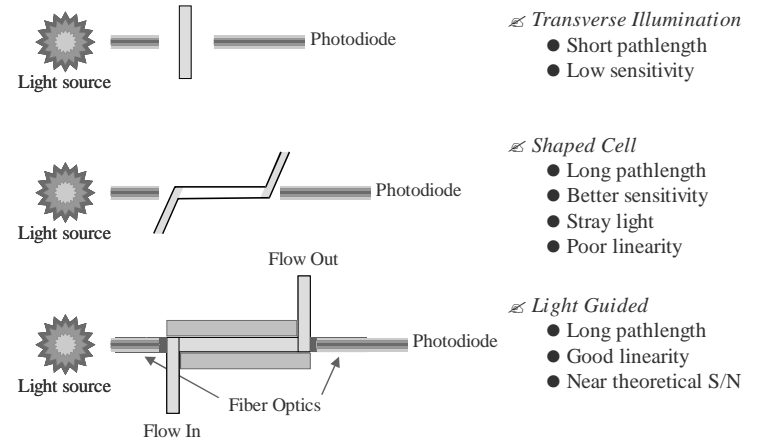
#### FLOW-CELL VOLUME



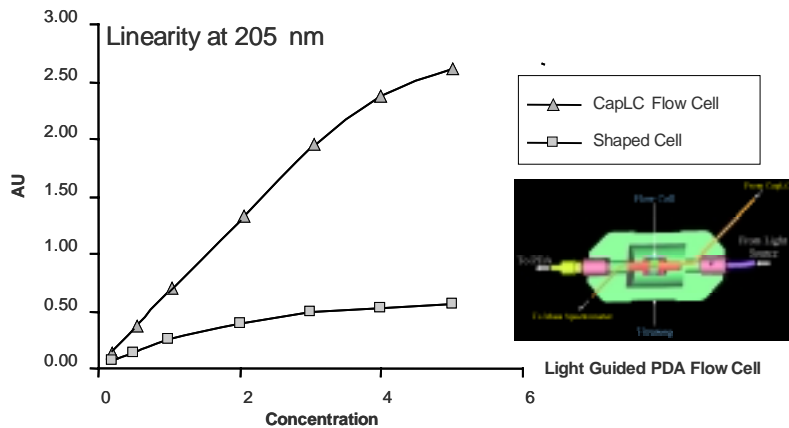
# Increase Response Effect of Concentration on Spectra



## Photodiode Array Detection: Detector Design



## Photodiode Array Detection: Flow Cell Performance



## Chromatographic System

- Pump
- Solvent proportioning
- Detector
- Column Performance & Geometry
- Stationary phases' chemistry
- Mobile phases' chemistry
- Integration events

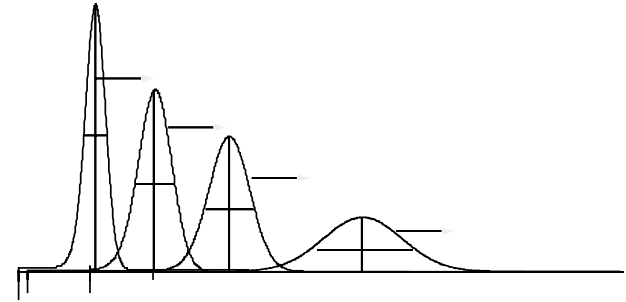
## LOQ and LOD Relationship to Column Performances

■ LOQ and LOD can be expressed by:

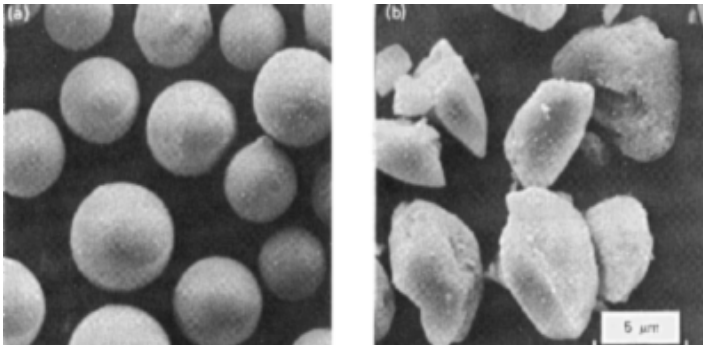
$$C_{\max} = \frac{4}{\varepsilon\pi\sqrt{2\pi}} \frac{1}{[1 + \beta (T_a - 1)]} \frac{\sqrt{N}}{L d_c^2} \frac{V_{inj} C_0}{(1 + k')}$$

Peak Shape
Column Dimension and Performance
Retention

## Peak Broadening

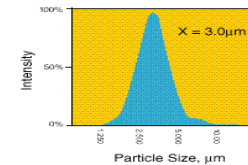


## Spherical and Irregular particles

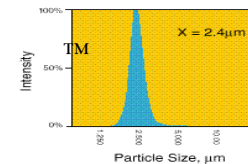


■ Electron microphotograph of spherical and irregular silica particles. [W.R.Melander, C.Horvath, Reversed-Phase Chromatography, in HPLC Advances and Perspectives, V2, Academic Press, 1980]

## Challenge of Making “2 µm” Packings

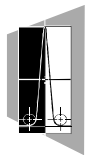


Centered at 3 µm  
Wider distribution

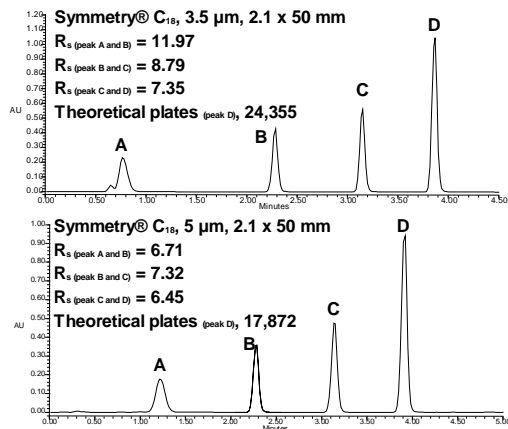


Centered at 2.4 µm  
Narrower distribution





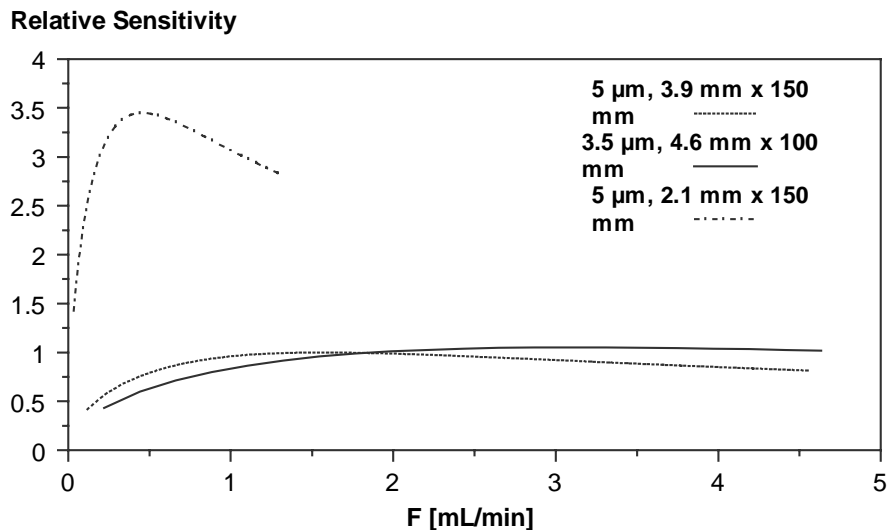
# Impact of Particle Size (dp) on Resolution



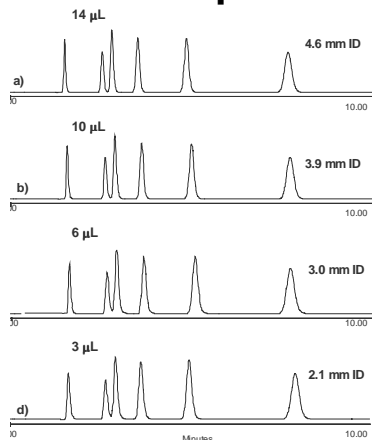
Conditions:

Columns: Symmetry® C<sub>18</sub>, 5 μm, 4.6 X 50 mm and Symmetry® C<sub>18</sub>, 3.5 μm, 4.6 X 50 mm  
 Mobile phase: A=0.1% TFA in water, B=0.1% TFA in acetonitrile  
 Gradient: 0-60% B in 4 minutes  
 Column temperature: 30.0 °C  
 Detector: 254 nm  
 Injection volume: 1 μL

# Sensitivity as a Function of Column Dimensions



# Scaling Injection Volume for Equivalent Resolution



Conditions:

Columns:

- a) Symmetry C 18 4.6 mm x 150 mm
- b) Symmetry C 18 3.9 mm x 150 mm
- c) Symmetry C 18 3.0 mm x 150 mm
- d) Symmetry C 18 2.1 mm x 150 mm

Mobile Phase:

water/methanol/glacial acetic acid 79:20:1

Flow Rates:

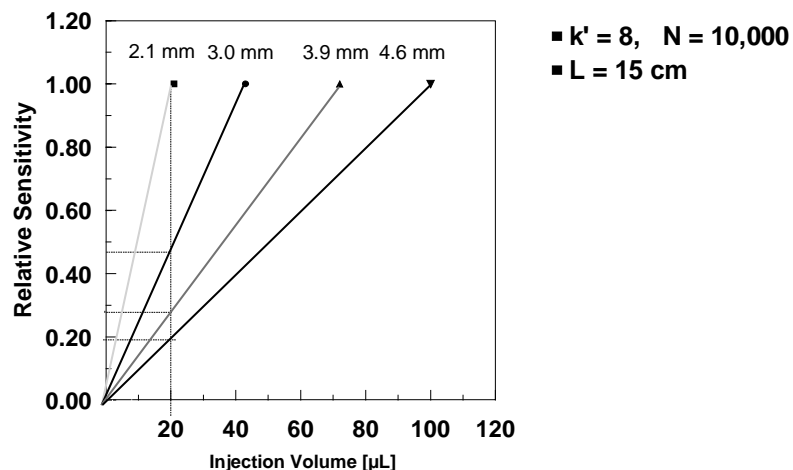
- a) 1.4 ml/min
- b) 1.0 ml/min
- c) 0.6 ml/min
- d) 0.29 ml/min

Sample:

mixture of 6 sulfa drugs

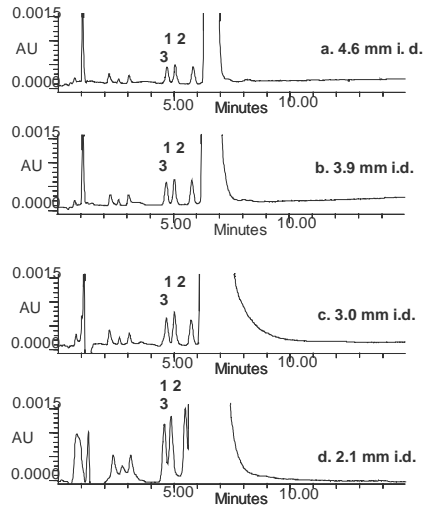
Waters  
23,143

# Effect of Column Diameter and Injection Volume on Detectability



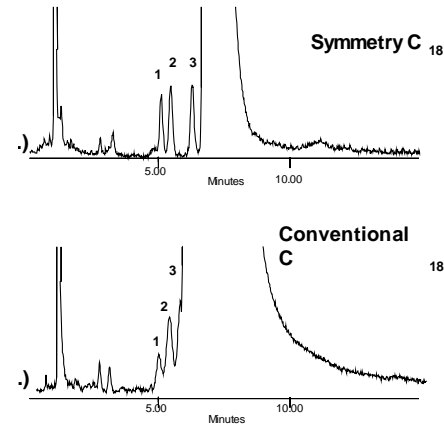
# Tamoxifen: Influence of Asymmetry on Impurity Profile

## Sensitivity as a Function of Column Diameter



Conditions:  
 Columns: Symmetry® C<sub>18</sub> 150 mm length  
 Mobile Phase: 50 mM potassium phosphate, pH 3.0/acetonitrile 55:45  
 Flow Rates:  
 a. 1.4 mL/min  
 b. 1.0 mL/min  
 c. 0.60 mL/min  
 d. 0.29 mL/min  
 Detection: 240 nm  
 Sample: tamoxifen, 600 µg/mL  
 7 µL injection

Resolution	USP Tailing	
Peaks 1 and 2	Peak 3	
a.)	1.43	1.1
b.)	1.46	1.1
c.)	1.30	1.1
d.)	0.92	n.c.

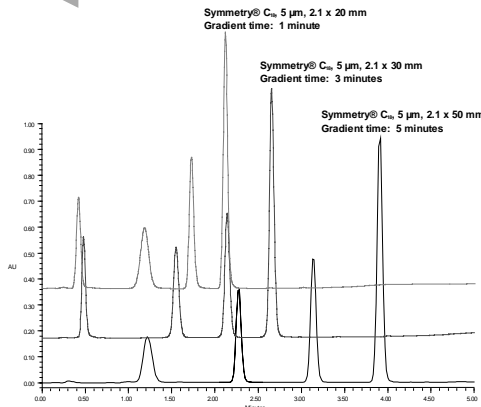


USP Plates	Tailing Factors
a) 6500	1.4
b) 1080	3.0

Conditions:  
 Columns: a) Symmetry C<sub>18</sub> 3.9 mm x 150 mm  
 b) Zorbax Rx C<sub>18</sub> 4.6 mm x 150 mm  
 Mobile Phase: 50 mM potassium phosphate, pH 3/ acetonitrile 55:45  
 Flow Rates: a) 1.0 ml/min  
 b) 1.4 ml/min  
 Detector: 240 nm  
 Sample: 600 µg/ml, 10 µl injection

Water  
23,14

## Impact of Column Length on Resolution (Approach 1)



Conditions:  
 Mobile phase: A=0.1% TFA in water, B=0.1% TFA in acetonitrile  
 Gradient: 0-60% B in noted time  
 Column temperature: 30.0 °C  
 Detector: 254 nm  
 Injection volume: 1 µL  
 Flow rate: 1 mL/min.

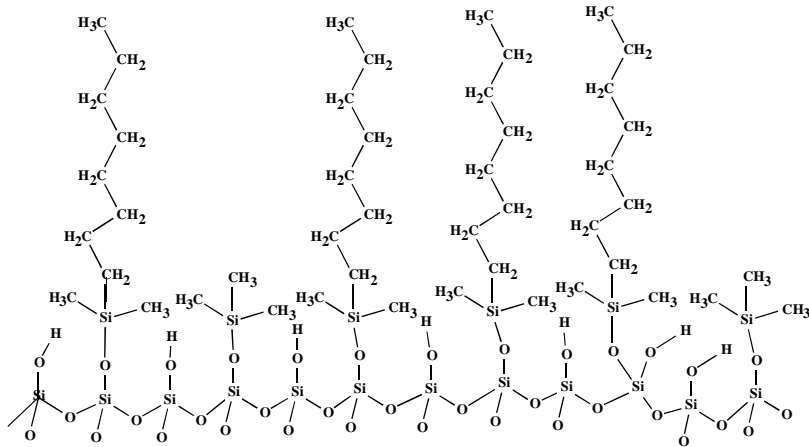
-Maintain resolution when scaling gradient volume proportionally to column volume.

-Reduce analysis time by >50%

## Chromatographic System

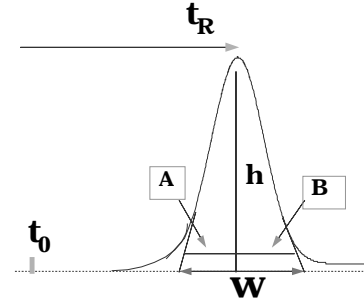
- Pump
- Solvent proportioning
- Detector
- Column Performance & Geometry
- Stationary phases' chemistry
- Mobile phases' chemistry
- Integration events

# Surface of a Reversed-Phase Packing



# PERFORMANCE BY ONE PEAK

## NUMBER OF THEORETICAL PLATES

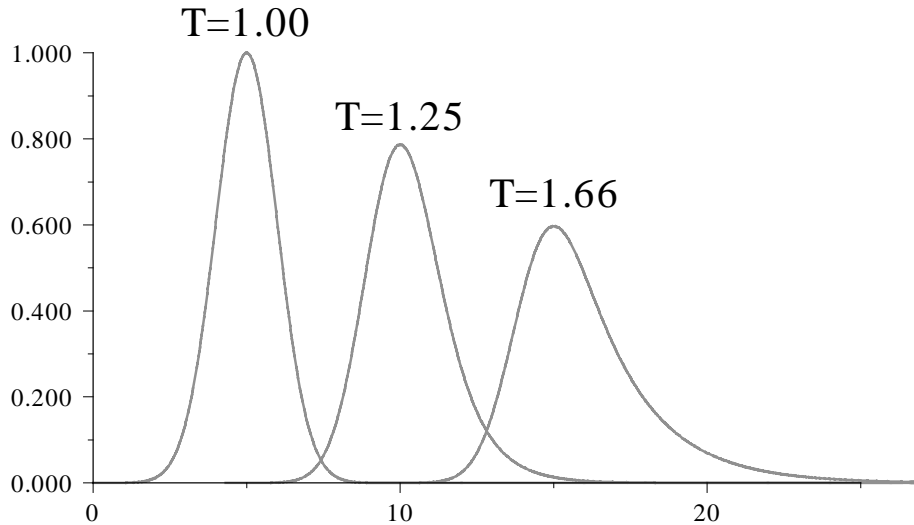


$$N = 16 \left( \frac{t_R}{W} \right)^2$$

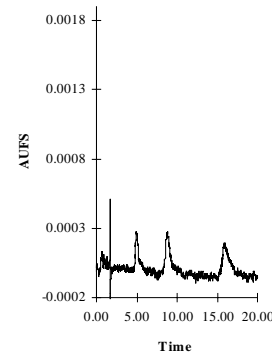
Or:

$$N = 5.54 \left( \frac{t_R}{W_{1/2}} \right)^2$$

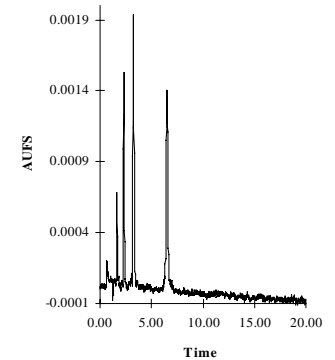
# Example of Lowered Peak-Height



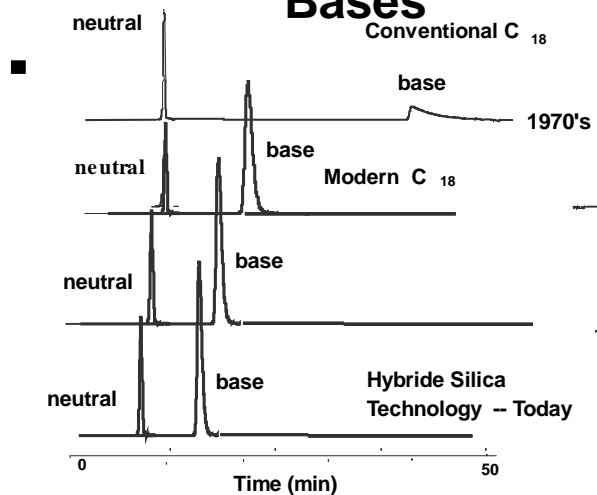
Zorbax 40 nG Procainamide



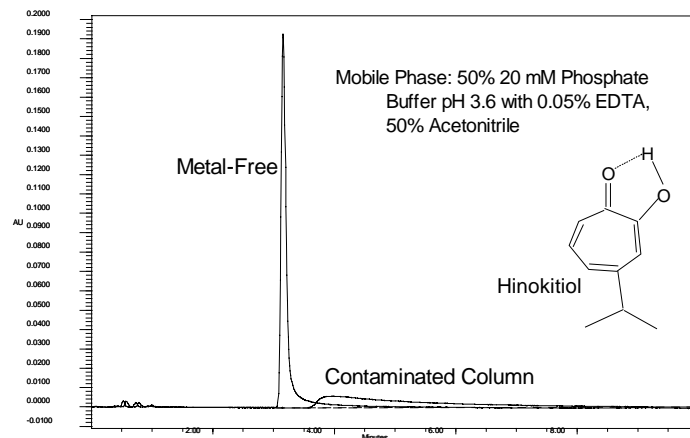
Symmetry 40nG Procainamide



## Improvement in Peak Shape for Bases



## Peak Forms of Complexing Agent (Hinokitiol)





© Waters Corporation

## Chromatographic System

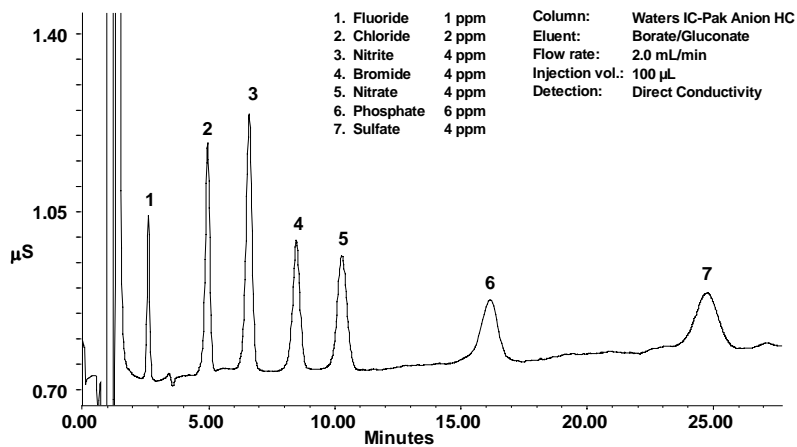
- Pump
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# Solvent Effects

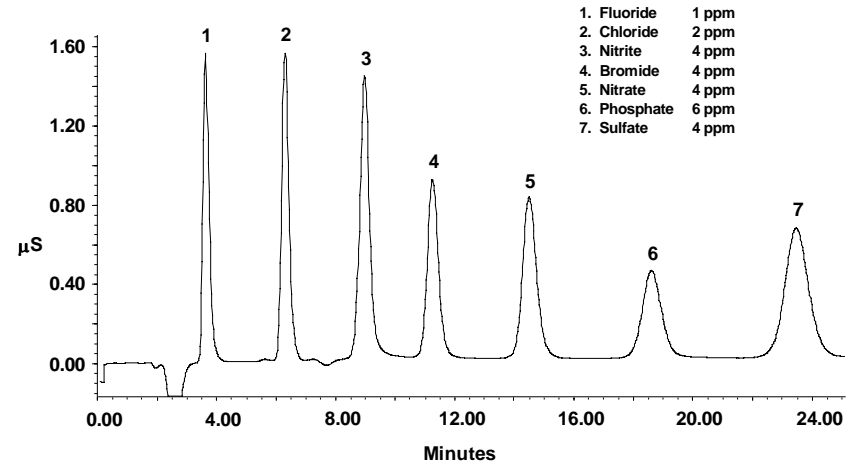
	Wavelength nm 							
	200	205	210	215	220	230	240	250
<b>Acetonitrile</b>	0.05	0.03	0.02	0.01	0.01	<.01		
<b>Methanol</b>	2.06	1.00	0.53	0.37	0.24	0.11	0.05	0.02
<b>Degassed</b>	1.91	0.76	0.35	0.21	0.15	0.06	0.02	<.01
<b>Isopropyl</b>	1.89	0.68	0.34	0.24	0.19	0.08	0.04	0.03
<b>New THF</b>	2.44	2.57	2.31	1.80	1.54	0.94	0.42	0.21
<b>Old THF</b>	>2.5	>2.5	>2.5	>2.5	>2.5	>2.5	>2.5	>2.5
<b>1% HOAc</b>	2.50	2.54	2.47	2.37	2.16	1.01	0.17	0.04
<b>0.1% HPO4</b>	0.01	0.01	0.01	<0.01				
<b>0.1% TFA</b>	1.82	0.87	0.68	0.36	0.22	0.07	<0.01	
<b>1% TEA</b>	2.33	2.42	2.50	2.45	2.37	1.96	0.50	0.12

 Absorbance AU

## 432 Conductivity Detection of Seven Anion Standard

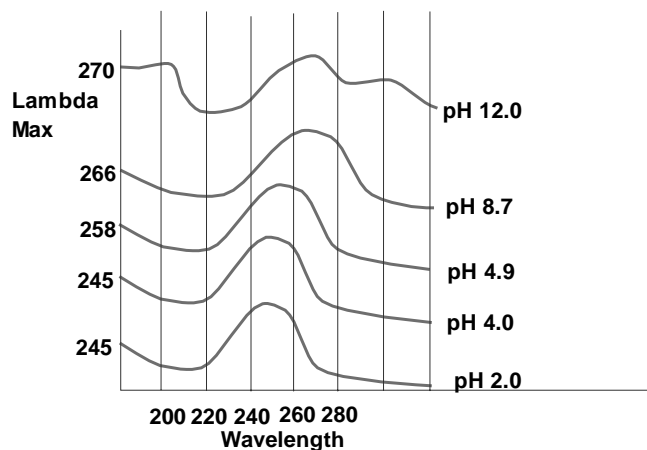


## 432 Conductivity Detection of Seven Anions with Chemical Suppression



## Basic HPLC Review

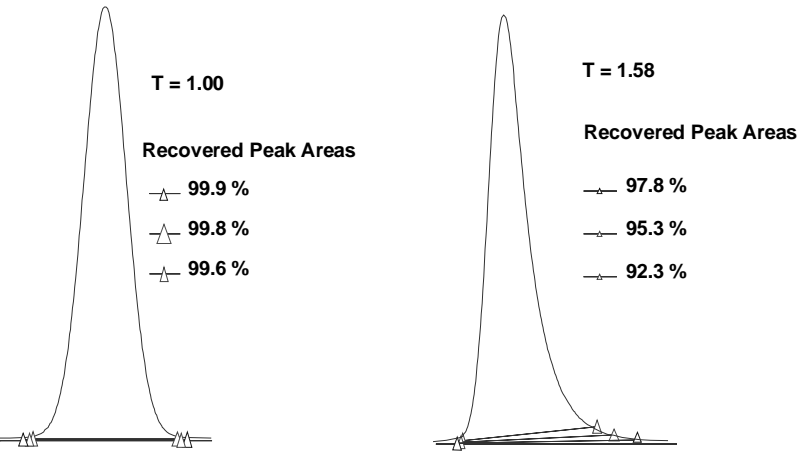
### pH Effects on UV Spectra (L-Ascorbic Acid)



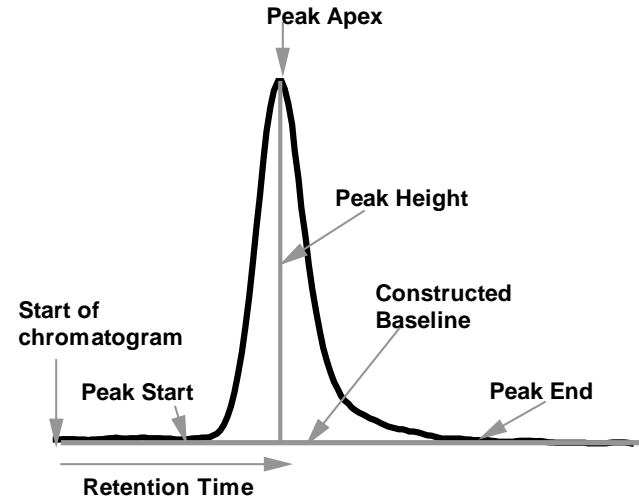
## Chromatographic System

- Pump
- Solvent proportioning
- Detector
- Column Performance & Geometry
- Stationary phases' chemistry
- Mobile phases' chemistry
- Integration events

# Integration Errors Caused by Tailing

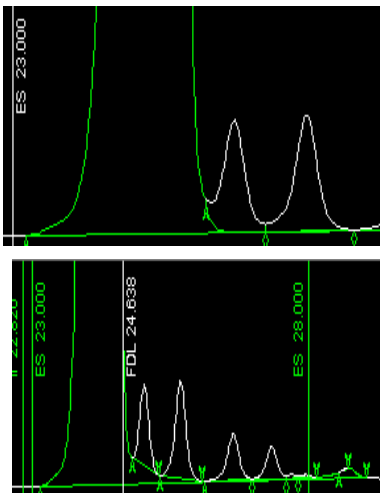


# Peak Detection:

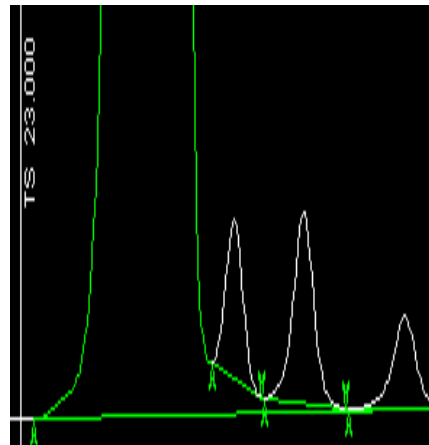


## Exponential Skim

Resolves rider or shoulder peaks from a parent peak. ý



## Tangential Skim



The Tangential and Exponential Skim events require the use of a Force Drop Line within the parent peak. For best results, add only a single drop line per peak that is to be skimmed.

## Integration of Small Peaks

